

Quality Engineering Test Report

V1 : 24 V / 3.2 A / 76.8W AC-DC Single Output Switching Power Supply

OUTPUT FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT	VERDICT
1	RIPPLE & NOISE	V1: 120 mVp-p (Max)	I/P: 230 VAC O/P:FULL LOAD Ta:25°C	V1: 9 mVp-p (Max)	P
2	OUTPUT VOLTAGE ADJUST RANGE	CH1: 22 V~ 27 V	I/P: 230 VAC I/P: 115 VAC O/P:MIN LOAD Ta:25°C	19.9V~ 27.4V/230 VAC 19.9V~ 27.4V/115 VAC	P
3	OUTPUT VOLTAGE TOLERANCE	V1: +2%~ -2 % (Max)	I/P: 264 VAC / 90 VAC O/P:FULL/ 0 % LOAD Ta:25°C	V1: +0.03 %~ -0.03 %	P
4	LINE REGULATION	V1: +1 %~ -1 % (Max)	I/P: 264 VAC ~ 90 VAC O/P:FULL LOAD Ta:25°C	V1: +0.02%~ -0.02%	P
5	LOAD REGULATION	V1: +2 %~ -2 % (Max)	I/P: 230 VAC O/P:FULL -MIN LOAD Ta:25°C	V1: +0 %~ -0%	P
6	SET UP TIME	230 VAC/ 100 ms (Max) 115 VAC/ 100 ms (Max)	I/P: 230 VAC I/P: 115 VAC O/P:FULL LOAD Ta:25°C	230 VAC/ 69 ms 115 VAC/ 80 ms	P
7	RISE TIME	230VAC/ 35 ms (Max) 115VAC/ 35 ms (Max)	I/P: 230 VAC I/P: 115 VAC O/P:FULL LOAD Ta:25°C	230 VAC/ 8.3 ms 115 VAC/ 8.9 ms	P
8	HOLD UP TIME	230VAC/ 50 ms(TYP) 115VAC/ 12 ms(TYP)	I/P: 230 VAC I/P: 115 VAC O/P:FULL LOAD Ta:25°C	230 VAC/ 76 ms 115 VAC/ 15.7 ms	P
9	OVER/UNDERSHOOT TEST	< ±5%	I/P: 230 VAC O/P:FULL LOAD Ta:25°C	TEST: < 5%	P
10	DYNAMIC LOAD	V1: 2400 mVp-p	I/P: 230 VAC O/P:FULL /Min LOAD 90%DUTY/1KHZ Ta:25°C	185 mVp-p	P

INPUT FUNCTION TEST

NO	TEST ITEM	SPECICATION	TEST CONDITION	RESULT	VERDICT
1	INPUT VOLTAGE RANGE	264VAC~ 90VAC	I/P:TESTING O/P:FULL LOAD Ta:25°C	62 V- 264 V	P
			I/P: LOW-LINE-3V= 87 V HIGH-LINE+15%= 300 V O/P:FULL/MIN LOAD ON: 30 Sec . OFF: 30 Sec 10MIN (AC POWER ON/OFF NO DAMAGE)	TEST: OK	
2	INPUT FREQUENCY RANGE	47 HZ ~ 63 HZ NO DAMAGE OSC	I/P: 264 VAC ~ 90 VAC O/P:FULL-MIN LOAD Ta:25°C	TEST: OK	P
3	EFFICIENCY	83 % (TYP)	I/P: 230 VAC O/P:FULL LOAD Ta:25°C	85 %	P
4	INPUT CURRENT	230 V/ 1.1 A (TYP) <u>115</u> V/ 1.9 A(TYP)	I/P: 230 VAC I/P: 115 VAC O/P:FULL LOAD Ta:25°C	I = 0.87 A/ 230VAC I =1.4A/ 115VAC	P
5	INRUSH CURRENT	230 V/ 40 A (TYP) 115 V/ 24 A (TYP) COLD START	I/P: 230 VAC I/P: 115 VAC O/P:FULL LOAD Ta:25°C	I = 36 A/ 230 VAC I = 21 A/ 115 VAC	P
6	LEAKAGE CURRENT	< 1 mA / 240 VAC	I/P: 264 VAC O/P:Min LOAD Ta:25°C	L-FG: 0.7 mA N-FG: 0.7 mA	P

PROTECTION FUNCTION TEST

NO	TEST ITEM	SPECICATION	TEST CONDITION	RESULT	VERDICT
1	OVER LOAD PROTECTION	115 %- 150 %	I/P: 230 VAC I/P: 115 VAC O/P: TESTING Ta:25°C	127 %/ 230 VAC 121%/ 115 VAC Hiccup Mode	P
2	OVER VOLTAGE PROTECTION	CH1: 27.6V- 32.4 V	I/P: 230 VAC I/P: 115 VAC O/P: MIN LOAD Ta:25°C	29.1 V/ 230 VAC 29.1V/ 115 VAC Hiccup Model	P
3	SHORT PROTECTION	SHORT EVERY OUTPUT 1 HOUR NO DAMAGE	I/P: 267 VAC O/P: 100% LOAD Ta:25°C	NO DAMAGE Hiccup Mode	P

CONTROL FUNCTION TEST

NO	TEST ITEM	SPECICATION	TEST CONDITION	RESULT	VERDICT
1	REMOTE CONTROL	Rc+ / Rc- 0 V- 0.8 V POWER ON 4 V- 10 V POWER OFF	I/P: 230 VAC O/P: FULL LOAD Ta:25°C	0V ~ 2.6 V POWER ON 2.8V ~ 10V POWER OFF	P

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ENVIRONMENT TEST

NO	TEST ITEM	SPECICATION	TEST CONDITION	RESULT	VERDICT																																																																											
1	TEMPERATURE RISE TEST	MODEL : LPS-75-24V 1. ROOM AMBIENT BURN-IN : 2HRS I/P: 230 VAC O/P: 100% LOAD Ta=31.9 °C 2. HIGH AMBIENT BURN-IN : HRS I/P: 230 VAC O/P: 100% LOAD Ta=48.6			P																																																																											
		<table border="1" style="width: 100%; border-collapse: collapse; margin-top: 10px;"> <thead> <tr style="background-color: #cccccc;"> <th style="width: 5%;">NO</th> <th style="width: 15%;">Position</th> <th style="width: 25%;">P/N</th> <th style="width: 15%;">ROOM AMBIENT Ta=31.9°C</th> <th style="width: 15%;">HIGH AMBIENT Ta= 48.6 °C</th> </tr> </thead> <tbody> <tr><td style="text-align: center;">1</td><td style="text-align: center;">LF1</td><td style="text-align: center;">ET-24</td><td style="text-align: center;">45.2°C</td><td style="text-align: center;">57.9°C</td></tr> <tr><td style="text-align: center;">2</td><td style="text-align: center;">BD1</td><td style="text-align: center;">D3SB60 4A/600V</td><td style="text-align: center;">54.5°C</td><td style="text-align: center;">68.0°C</td></tr> <tr><td style="text-align: center;">3</td><td style="text-align: center;">C5</td><td style="text-align: center;">CAPXON 150U/400V 85°C</td><td style="text-align: center;">51.9°C</td><td style="text-align: center;">65.4°C</td></tr> <tr><td style="text-align: center;">4</td><td style="text-align: center;">U1</td><td style="text-align: center;">NCP1203P60</td><td style="text-align: center;">61.0°C</td><td style="text-align: center;">72.2°C</td></tr> <tr><td style="text-align: center;">5</td><td style="text-align: center;">Q1</td><td style="text-align: center;">2SK1507 9A/600V</td><td style="text-align: center;">70.4°C</td><td style="text-align: center;">86.5°C</td></tr> <tr><td style="text-align: center;">6</td><td style="text-align: center;">D1</td><td style="text-align: center;">EPG20J 2A/600V</td><td style="text-align: center;">73.9°C</td><td style="text-align: center;">91.3°C</td></tr> <tr><td style="text-align: center;">7</td><td style="text-align: center;">D2</td><td style="text-align: center;">FR104 1A/400V</td><td style="text-align: center;">77.5°C</td><td style="text-align: center;">85.3°C</td></tr> <tr><td style="text-align: center;">8</td><td style="text-align: center;">T1CORE</td><td style="text-align: center;">TF926</td><td style="text-align: center;">73.1°C</td><td style="text-align: center;">87.4°C</td></tr> <tr><td style="text-align: center;">9</td><td style="text-align: center;">T1COIL</td><td style="text-align: center;">TF926</td><td style="text-align: center;">73.7°C</td><td style="text-align: center;">85.3°C</td></tr> <tr><td style="text-align: center;">10</td><td style="text-align: center;">D51</td><td style="text-align: center;">BYQ28X-200</td><td style="text-align: center;">67.5°C</td><td style="text-align: center;">80.6°C</td></tr> <tr><td style="text-align: center;">11</td><td style="text-align: center;">C54</td><td style="text-align: center;">330U/35V 105°C</td><td style="text-align: center;">50.7°C</td><td style="text-align: center;">65.8°C</td></tr> <tr><td style="text-align: center;">12</td><td style="text-align: center;">R52</td><td style="text-align: center;">1.2K/2W</td><td style="text-align: center;">63.2°C</td><td style="text-align: center;">77.2°C</td></tr> <tr><td style="text-align: center;">13</td><td style="text-align: center;">C12</td><td style="text-align: center;">22U/50V 105°C</td><td style="text-align: center;">81.3°C</td><td style="text-align: center;">72.3°C</td></tr> <tr><td style="text-align: center;">14</td><td style="text-align: center;">R11</td><td style="text-align: center;">0.27/2W</td><td style="text-align: center;">64.4°C</td><td style="text-align: center;">79.0°C</td></tr> </tbody> </table>	NO	Position	P/N	ROOM AMBIENT Ta=31.9°C	HIGH AMBIENT Ta= 48.6 °C	1	LF1	ET-24	45.2°C	57.9°C	2	BD1	D3SB60 4A/600V	54.5°C	68.0°C	3	C5	CAPXON 150U/400V 85°C	51.9°C	65.4°C	4	U1	NCP1203P60	61.0°C	72.2°C	5	Q1	2SK1507 9A/600V	70.4°C	86.5°C	6	D1	EPG20J 2A/600V	73.9°C	91.3°C	7	D2	FR104 1A/400V	77.5°C	85.3°C	8	T1CORE	TF926	73.1°C	87.4°C	9	T1COIL	TF926	73.7°C	85.3°C	10	D51	BYQ28X-200	67.5°C	80.6°C	11	C54	330U/35V 105°C	50.7°C	65.8°C	12	R52	1.2K/2W	63.2°C	77.2°C	13	C12	22U/50V 105°C	81.3°C	72.3°C	14	R11	0.27/2W	64.4°C	79.0°C			
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2	OVER LOAD BURN-IN TEST	NO DAMAGE 1 HOUR (MIN)	I/P: 230VAC O/P: 131% LOAD Ta:25°C	TEST : OK	P																																																																											
3	LOW TEMPERATURE TURN ON TEST	TURN ON AFTER 2 HOUR	I/P: 230 O/P: 100% LOAD Ta= -21.4°C	TEST : OK	P																																																																											
4	HIGH HUMIDITY HIGH TEMPERATURE HIGH VOLTAGE TURN ON TEST	AFTER 12 HOURS IN CHAMBER ON CONTROL 50 °C NO DAMAGE	I/P: 230VAC O/P: FULL LOAD Ta= 51°C HUMIDITY=95% R.H	TEST : OK	P																																																																											
5	TEMPERATURE COEFFICIENT	± 0.04 % (0-50°C)	I/P: 230 VAC O/P: FULL LOAD	+0.01% (0-50°C)	P																																																																											
6	VIBRATION TEST	1 Carton & 1 Set Operating at I/P: 230VAC NO LOAD (1) Waveform: Sine Wave (2) Frequency: 10-500Hz (3) Sweep Time: 10min/sweep cycle (4) Acceleration: 2G (5) Test Time: 1 hour in each axis (X.Y.Z) (6) Ta: 25°C		TEST : OK	P																																																																											

Quality Engineering Test Report
SAFETY TEST

NO	TEST ITEM	SPECICATION	TEST CONDITION	RESULT	VERDICT
1	WITHSTAND VOLTAGE	I/P-O/P: 3 KVAC/min I/P-FG: 1.5 KVAC/min O/P-FG: 0.5 KVAC/min	I/P-O/P: 3.6 KVAC/min I/P-FG: 1.8 KVAC/min O/P-FG: 0.6 KVAC/min Ta:25°C	I/P-O/P: 4.1 mA I/P-FG: 4.9 mA O/P-FG: 2.1 mA NO DAMAGE	P
2	ISOLATION RESISTANCE	I/P-O/P:500VDC>100MΩ I/P-FG: 500VDC>100MΩ O/P-FG:500VDC>100MΩ	I/P-O/P: 500 VDC I/P-FG: 500 VDC O/P-FG: 500 VDC Ta:25°C	I/P-O/P: 10.2 G Ω I/P-FG: 18G Ω O/P-FG: 11G Ω NO DAMAGE	P
4	APPROVAL	TUV: Certificate NO : UL: File NO :			N/A

E.M.C TEST

NO	TEST ITEM	SPECICATION	TEST CONDITION	RESULT	VERDICT
1	HARMONIC	EN61000-3-2 CLASS A	I/P: 230 VAC/50HZ O/P:FULL LOAD Ta:25°C	PASS	P
2	CONDUCTION	EN55022 CLASS B	I/P: 230 VAC (50HZ) O/P:FULL/50% LOAD Ta:25°C	PASS Test by certified Lab	P
3	RADIATION	EN55022 CLASS B	I/P: 230 VAC (50HZ) O/P:FULL LOAD Ta:25°C	PASS Test by certified Lab	P
4	E.S.D	EN61000-4-2 INDUSTRY AIR:8KV / Contact:4KV	I/P: 230 VAC/50HZ O/P:FULL LOAD Ta:25°C	CRITERIA A	P
5	E.F.T	EN61000-4-4 INDUSTRY INPUT: 2KV	I/P: 230 VAC/50HZ O/P:FULL LOAD Ta:25°C	CRITERIA A	P
6	SURGE	IEC61000-4-5 INDUSTRY L-N :2KV L,N-PE:4KV	I/P: 230 VAC/50HZ O/P:FULL LOAD Ta:25°C	CRITERIA A	P
7	Test By Certificate Lab & Test Report Prepare				P

Quality Engineering Test Report

M.T.B.F & LIFE CYCLE CALCULATION

NO	TEST ITEM	SPECICATION	TEST CONDITION	RESULT	VERDICT
1	CAPACITOR LIFE CYCLE	SUPPOSE C 54 IS THE MOST CRITICAL COMPONENT I/P:230 VAC O/P:FULL LOAD Ta= 25 °C LIFE TIME= 380786 HRS I/P: 230 VAC O/P:FULL LOAD Ta= 50 °C LIFE TIME= 75226 HRS			P
2	MTBF	MIL-HDBK-217F NOTICES2 PARTS COUNT TOTAL FAILURE RATE: 335000 HRS			P

COMPONENT STRESS TEST

NO	TEST ITEM	SPECICATION	TEST CONDITION	RESULT	VERDICT
1	Power Transistor (D to S) or (C to E) Peak Voltage	Q Rated K2645: 600V 9A	I/P:High-Line +3V = 267V O/P: (1)Full Load Turn on (2) Full Load (3)Output Short Ta:25°C	(1) 450V (2) 484V (3) 532V	P
2	Diode Peak Voltage	D51 Rated BYQ28X: 200V 10A	I/P:High-Line +3V = 267V O/P: (1)Full Load Turn on (2) Full Load (3)Output Short Ta:25°C	(1) 144V (2) 171V (3) 183V	P
3	Clamp Diode Peak Voltage	D1 Rated EGP20J: 600V 2A	I/P:High-Line +3V = 267V O/P: (1)Full Load (2) Dynamic Load 90%Duty/1KHz Ta:25°C	(1) 478V (2) 498V	P

DATE	SAMPLE	TEST RESULT	TESTER	APPROVAL
2003/06/10	RD SAMPLE	PASS	VINCENT TSENG	MAX LIN
2003/07/23	PRODUCT SAMPLE A306C14A	PASS	VINCENT TSENG	MAX LIN

2003/7/14 A50-F023